§ 830.6

are subject to enforcement by all appropriate means, including the imposition of civil and criminal penalties in accordance with the provisions of 10 CFR part 820.

§830.6 Recordkeeping.

A contractor must maintain complete and accurate records as necessary to substantiate compliance with the requirements of this part.

§830.7 Graded approach.

Where appropriate, a contractor must use a graded approach to implement the requirements of this part, document the basis of the graded approach used, and submit that documentation to DOE. The graded approach may not be used in implementing the unreviewed safety question (USQ) process or in implementing technical safety requirements.

Subpart A—Quality Assurance Requirements

§830.120 Scope.

This subpart establishes quality assurance requirements for contractors conducting activities, including providing items or services, that affect, or may affect, nuclear safety of DOE nuclear facilities.

§830.121 Quality Assurance Program (QAP).

- (a) Contractors conducting activities, including providing items or services, that affect, or may affect, the nuclear safety of DOE nuclear facilities must conduct work in accordance with the Quality Assurance criteria in §830.122.
- (b) The contractor responsible for a DOE nuclear facility must:
- (1) Submit a QAP to DOE for approval and regard the QAP as approved 90 days after submittal, unless it is approved or rejected by DOE at an earlier date.
- (2) Modify the QAP as directed by DOE.
- (3) Annually submit any changes to the DOE-approved QAP to DOE for approval. Justify in the submittal why the changes continue to satisfy the quality assurance requirements.
- (4) Conduct work in accordance with the QAP.

- (c) The QAP must:
- (1) Describe how the quality assurance criteria of §830.122 are satisfied.
- (2) Integrate the quality assurance criteria with the Safety Management System, or describe how the quality assurance criteria apply to the Safety Management System.
- (3) Use voluntary consensus standards in its development and implementation, where practicable and consistent with contractual and regulatory requirements, and identify the standards used.
- (4) Describe how the contractor responsible for the nuclear facility ensures that subcontractors and suppliers satisfy the criteria of §830.122.

§830.122 Quality assurance criteria.

The QAP must address the following management, performance, and assessment criteria:

- (a) Criterion 1—Management/Program.
- (1) Establish an organizational structure, functional responsibilities, levels of authority, and interfaces for those managing, performing, and assessing the work.
- (2) Establish management processes, including planning, scheduling, and providing resources for the work.
- (b) Criterion 2—Management/Personnel Training and Qualification.
- (1) Train and qualify personnel to be capable of performing their assigned work.
- (2) Provide continuing training to personnel to maintain their job proficiency.
- (c) Criterion 3—Management/Quality Improvement.
- (1) Establish and implement processes to detect and prevent quality problems.
- (2) Identify, control, and correct items, services, and processes that do not meet established requirements.
- (3) Identify the causes of problems and work to prevent recurrence as a part of correcting the problem.
- (4) Review item characteristics, process implementation, and other quality-related information to identify items, services, and processes needing improvement.
- (d) Criterion 4—Management/Documents and Records.